



Choosing the right thread

Fabric	Thread		Needle	
	All Purpose Sewing	Topstitching	Machine Sewing	Hand Sewing
Very Lightweight Batiste, chiffon, nylon tricot, organza, voile, as well as other sheer fabrics.	Dual Duty XP Fine 60 wt.	Dual Duty XP Fine 60 wt.	Size 9 (65)	Size 9,10
Lightweight Challis, chambray, crepe, crepe de chine, cotton knits, eyelet, gauze, georgette, gingham, interlock jersey, percale, seer sucker, silk, taffeta, microfiber.		Dual Duty XP All Purpose	Size 11 (75)	Size 8,9
Medium-weight Broadcloth, brocade, chino, chintz, corduroy, double knit, flannel, linen, oxford cloth, pique, poplin, satin, shantung, suiting, sweatshirt, swimwear, synthetic suedes, terry, velour, velvet, velveteen.	Dual Duty XP All Purpose or Coats 100% Cotton for woven natural fabrics 35 wt. or	Dual Duty XP Heavy	Size 11 (75) or Size 14 (90)	Size 7,8
Medium to Heavyweight Coating, denim, double knit, drapery fabric, fake fur, felt, fleece, gabardine, leather, leather-like, quilted fabric, sweater knits, ticking, twill, upholstery fabric.	Coats Cotton Cover 35 wt.		Size 14 (90) or Size 16 (100)	Size 6
Heavyweight Canvas, duck, sailcloth, upholstery	Dual Duty XP Heavy 15wt. or Coats Extra Strong Upholstery 15 wt		Size 16 (100) or Size 18 (110)	Size 1-5



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Special Projects	Thread	Needle
Hand Quilting	Dual Duty Plus Hand Quilting or Coats Cotton Hand Quilting	Between/Quilting Hand Needle Size 7,8,9, or 10
Machine Quilting	Dual Duty XP All purpose or Coats Cotton Machine Quilting	Machine Needle 14 (90)
Machine Applique	Dual Duty Plus All purpose	Machine Needle 11 (75)
Hand Sewing or Buttons, Heavyweight Fabrics, Rug binding	Dual Duty Plus Button and Carpet	Embroidery Crewel Hand Needle Size 6 or 7
Upholstery	Dual Duty XP Heavy or Coats Extra Strong Upholstery	Machine Needle Size 16 (100) or 18 (110)
Outdoor Projects	Coats Outdoor	Machine Needle Size 16 (100) or 18 (110)
Knit Projects	Eloflex	Ballpoint or Stretch Needle Size 11 (75) or 14 (90)



Thread Advisor

Coats Dual Duty XP

The 'Xtra' Performance Threads

XP (Extra Performance) means:

- Smooth & Beautiful
- Strong - No Breakage
- Consistent tension, balanced twist
- Excellent stitch formation
- Colorfast, weather resistant

What is Dual Duty XP?

Unique polyester wrapped core spun thread produced using a new advanced spinning technology

Coats Dual Duty XP

General Purpose

Medium weight for most hand and machine sewing. For all fibres, knits and wovens. 3 spool sizes available, 114m, 229m, 457m.



Color Tints

Palest tint of color, excellent for formal gowns, infant layettes.



Heavy

A heavier stronger thread for bold topstitching, cording and buttonholes. Use with interior and exterior upholstery fabrics. Use with a size 16 or 18 machine needle.



Fashion Brights

Medium weight for most fabrics. Strong, durable thread in vibrant colors for home or apparel.



Coats Dual Duty Plus

Denim

Heathered denim color for construction and repair.



Button, Carpet & Craft

Strongest and heaviest HAND sewing thread. Polished glaze finish prevents tangling and abrasion.



Coats Dual Duty Plus Hand Quilting

Hand Quilting

Polished glaze finish provides abrasion resistance and prevents tangling and knotting.



Coats Cotton

Piecing & Quilting

This thread has a cotton covered polyester core that's a perfect blend of strength and lustre. It lends to a beautiful finish with a smooth and defined finish.



Hand Quilting

For traditional hand quilters who prefer sewing with 100% cotton. Special glaze finish to prevent tangling and knotting and provide abrasion resistance.



All-Purpose

For all-purpose sewing of natural fibers. Mercerized for lustre and strength. 100% Egyptian Extra Long Staple Cotton.



Machine Quilting

Extra long-staple Egyptian cotton for excellent sewability on natural fibers. Mercerized for strength and luster.



Coats Machine Embroidery

Metallic

Ideal for machine quilting, decorative stitching and applique. Suitable for conventional or overlock machine sewing, hand embroidery and cross-stitch.



Glow in the Dark

100% polyester, machine washable and dryable. Use as an accent for children's clothing and on fun accessories for their rooms. The glow quickly recharges when exposed to light. For optimum glow select filled in designs rather than outlines.



Specialty Threads

Coats Bobbin

Soft & lightweight, continuous filament polyester thread. Creates a smooth backing for designs. It is a finer thread which means more thread can be wound on the bobbin meaning less rewinding.



Coats Outdoor

100% continuous multi-filament polyester thread. Ideal for canvas products like sails, tents, outdoor furniture and awnings. UV resistant, colorfast and extra strong.



Coats Extra Strong & Upholstery

For machine and hand sewing of upholstery, outdoor, and heavy-weight fabrics.



Coats Eloflex

An innovative thread that sews soft, secure, stretchable seams. Perfect for leotards, gym clothing, cosplay, swimwear,, knit, sportswear and stretch denim.



Coats Transparent

Polyester Monofilament used when an invisible thread is desired for home decor, machine quilting or crafting.



Coats Secura

Heat-activated button thread. Use an iron on the polyester setting with steam to activate the bond to securely attach buttons and embellishments.

